

Digital File Requirements for Printing

PDF FILE SPECIFICATIONS:

- In Acrobat Distiller, select **Press Quality** from Default Settings area when writing Acrobat PDFs for Lehigh Press.
- In Acrobat Distiller, go to Settings, Edit Adobe PDF Settings, use default for General, and Image tab, go to Fonts tab, check **Embed all fonts** box, and **Subset embedded fonts**.
- Specify 100% Black text, line copy, fills and strokes to overprint, check **Convert All Colors to CMYK** if design is 4-color process in Color tab of PDF Settings.
- Composite pages with high resolution graphics should be a minimum of 300 dpi.
- Provide .125" bleed if page design bleeds; position crop marks .125" outside bleed area.
- Trim marks should print .125" from work area if design does not bleed.
- Contents of page should be centered in page layout area scaled to 100% print size.
- A naming convention of pages that allows all pages to fall in print order is required.
- Die templates should be in a spot color, page trim marks and trim boxes should be in a non-print spot color.
- All files need to be provided in the CMYK color space. No RGB color data.
- Any spot color intended on printing a special color should be labeled as such.
- Delete all unused colors from color palette or file that will not be needed to print.
- Do not use True Type Fonts or stylize fonts.
- Supplied PDF files should not have any color trap applied to final file.
- If using Quark to print Acrobat PDFs, select composite and spot colors in page set up area.
- If Acrobat PDFs can not be supplied, please provide design in application program and include all supporting files, including all EPS, Tiff, DCS, etc., include all fonts, both printer and screen fonts.
- A color laser proof of the final print version, scaled at 100% print size must accompany all pages; indicate if there are any special colors that need to overprint on laser final proof.

For a more detailed procedure on setting up PDF files if using older versions of Quark, or Acrobat for Lehigh Press, visit Lehigh web site in the Utilities section, upper right on home page or contact www.lehighpress.com, 414-464-8333 (121), Fax 414-365-2822.